

	CHECKLIST	CODE
		T-GCM-VRB-001-15
QUALITY ASSURANCE MANAGEMENT TESTING	Campagnolo 11 speed Groupset adjustment	DATE

Date		Groupset		Wheels		Bycycle number	
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FRAME/GENERAL CONDITIONS		OK	NON OK	RESOLVED
1	Check the steering range adjustment and handlebar alignment; Check that screws are tightened to torque			
2	Check the saddle conditions and the straight and level position; Check that screws are tightened to torque (saddle and collar screws)			
3	Make sure there is lubricant on the chain. Check the battery condition in the case of an EPS groupset.			
REAR DERAILLEUR		OK	NON OK	RESOLVED
4	Check the upper travel limit (so that the chain does not go beyond the largest sprocket) and check that the rear derailleur rocker cannot come into contact with the wheel spokes			
5	Check the lower travel limit (so that the chain does not go beyond the smallest sprocket)			
6	Check operation on all the speeds; check the correct distance (5 - 7 mm) of the upper wheel - largest sprocket, acting on the rocker set screw			
FRONT DERAILLEUR		OK	NON OK	RESOLVED
7	Verify that the derailleur cage plate (where applicable) and the closing screw are present.			
8	Check the alignment and height of the fork (1.5 - 3 mm); Check the correct closing of the locking screws			
9	Check that the cable tension allows correct derailing and that the chain does not touch the derailleur cage in 1st and 11th position. Check the upper and lower travel limit (the chain must not fall off)			
BRAKING SYSTEM		OK	NON OK	RESOLVED
10	Check that the pads are centred height-wise with respect to the braking surface and that they are horizontally and vertically parallel			
11	Check that the brake pads are about 1 mm from the rim.			
12	Check the pad - braking rim compatibility (red = carbon, blue = Shamal Mille, black = aluminium) and the correct installation of the pad and pad holder.			
WHEELS		OK	NON OK	RESOLVED
13	Check that the wheels turn freely without any contact with the brake pads			
14	Check that the wheel hubs do not have any play			
15	Check the closing of the Quick Release; tyre pressure at 7-8 bar; tyre conditions			

Inspector		Signature	
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